Months before first shipment:	-8	-7	-6	-5	-4	-3	-2	-1	0	1
1. Install and verify EDI capability										
2. Ford Supplier Portal and Systems Set Up										
Maintain Supplier Details in GSDB Online										
3. Initial MP&L Supplier Training (eLearning)										
4. Agree and confirm Packaging										
First release in CMMS3										
5. CMMS3 eDDL Training										
6. Maintain Supplier Contact List in CMMS3										
7. Prepare for Shipment Processing										
8. Logistic Self Assessment Global MMOG/LE										
First shipment									✓	
First rating in Super-G and SIM										
9. Super-G & SIM Training										
Keep supplier contacts up-to-date										